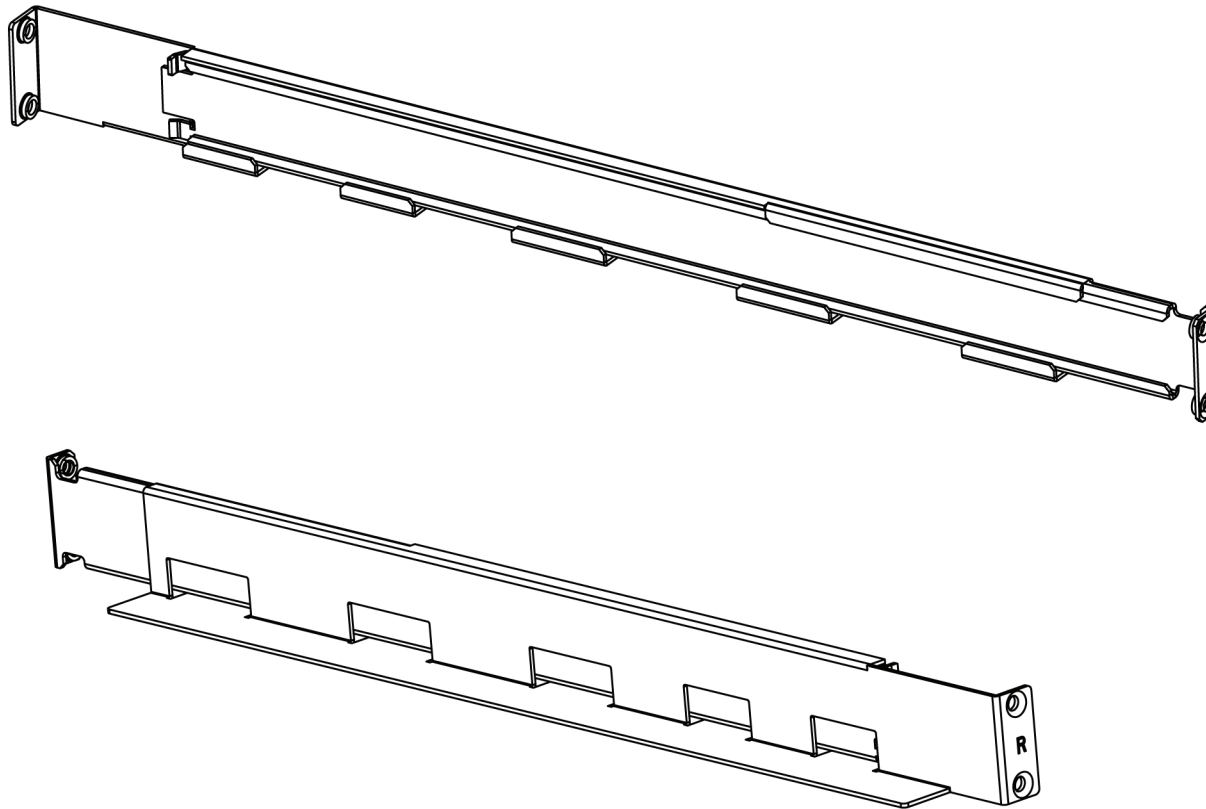


REV.	ECN NO.	APPD.

CECN-141002500
切口防锈说明注意.



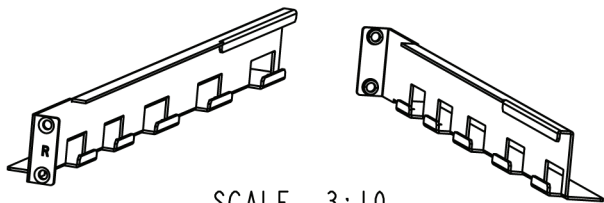
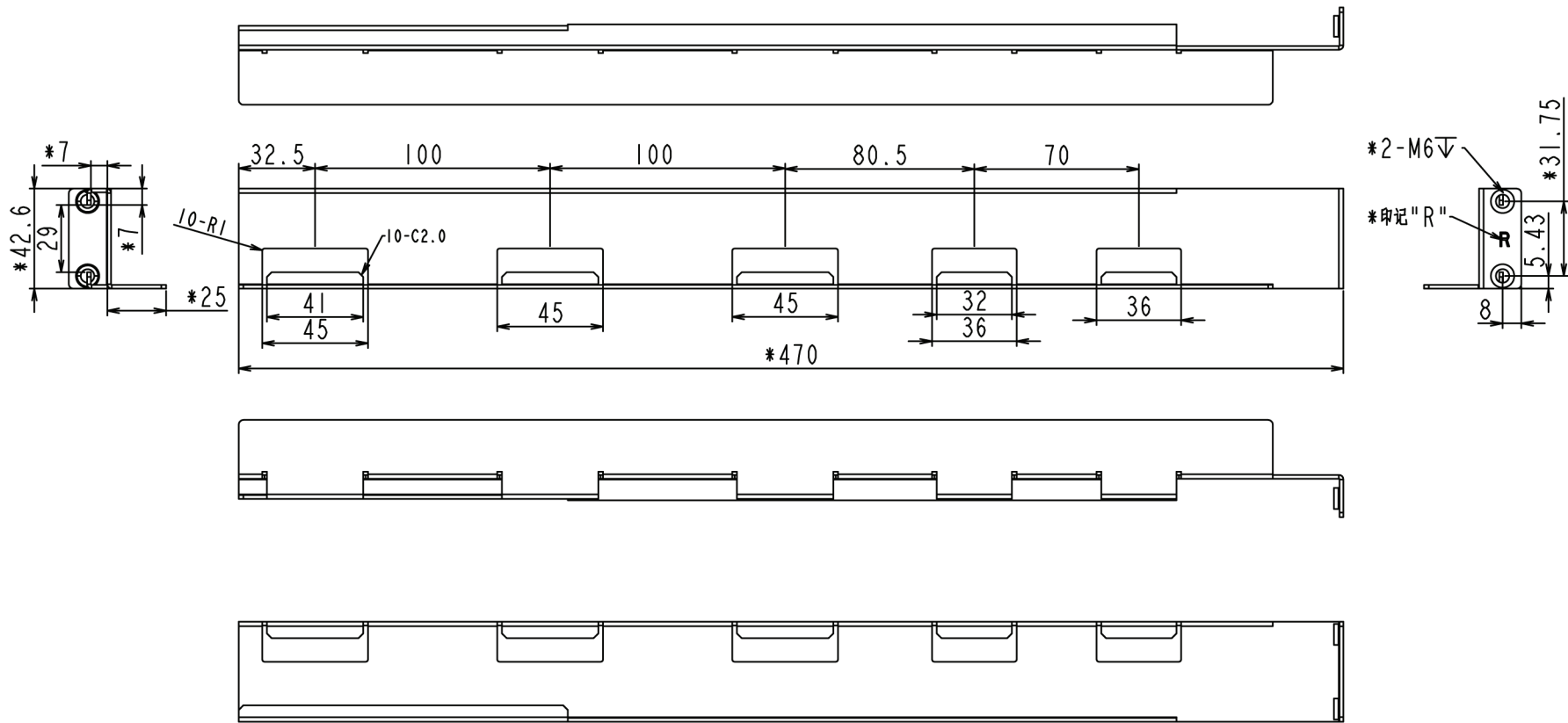
NOTES
 1. MATERIAL: SGCC 1.6T;
 2. 表面处理: 切刀口须防锈处理, 不喷漆;
 3. REMARK "*" IS IMPORTANT DIMENSIONS.

DIMENSION	TOLERANCES STANDARD V.P.W-000-05 (Sheet metal)			
	GRADE			
	I	II	III	IV
0.5<L≤3	±0.05	±0.1	±0.2	---
3<L≤6	±0.05	±0.1	±0.3	±0.5
6<L≤30	±0.1	±0.2	±0.5	±1.0
30<L≤120	±0.15	±0.3	±0.8	±1.5
120<L≤400	±0.2	±0.5	±1.2	±2.5
400<L≤1000	±0.3	±0.8	±2.0	±4.0
1000<L≤2000	±0.5	±0.12	±3.0	±6
>2000	---	±2.0	±4.0	±8.0
TOLERANCE GRADE	II			
Angle tolerance: ±0.5°				

X.	X.		PART NO.	
.X	.X		32-310160-00G(A)	
.XX	.XX		TITLE:	
			SLIDE UNIT RIGHT GALLEON RM	
		UNIT:	APPRD:	
		MILIMETER	DATE:	
		MAT'L	DWG NO.	
			DWG NO.	
		SGCC 1.6T	PAPER SCALE	
		FINISH:	SHEET	
			REV	
		SEE SPEC DESCRIPTION	DESIGN: 0qing	DATE: 2014.10.15
			1:2	1/3
				00

REV.	ECN NO.	APPD.

CECN-141002500
切口防锈说明注意.



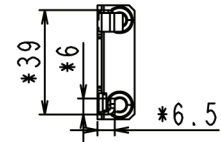
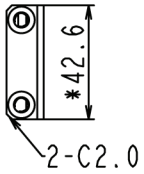
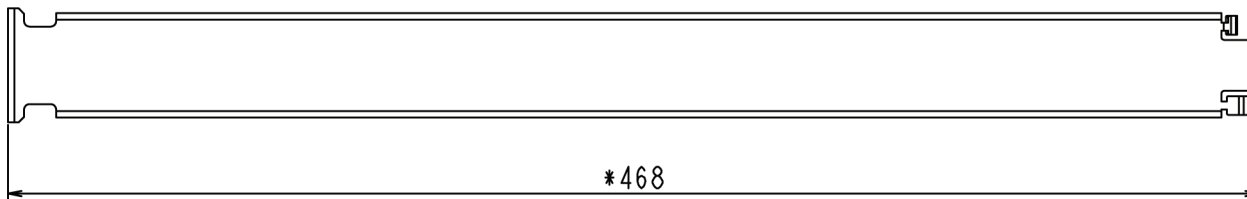
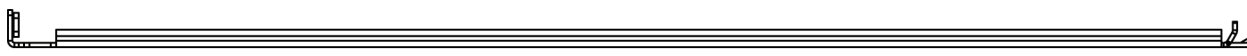
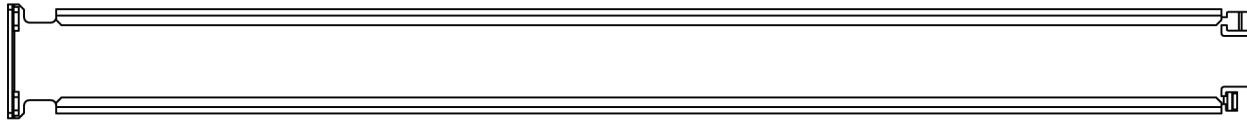
SCALE 3:10

DIMENSION	TOLERANCES STANDARD V.POV-000-06 (Specimate)			
	GRADE			
	I	II	III	IV
0.5<L≤3	±0.05	±0.1	±0.2	---
3<L≤6	±0.05	±0.1	±0.3	±0.5
6<L≤30	±0.1	±0.2	±0.5	±1.0
30<L≤120	±0.15	±0.3	±0.8	±1.5
120<L≤400	±0.2	±0.5	±1.2	±2.5
400<L≤1000	±0.3	±0.8	±2.0	±4.0
1000<L≤2000	±0.5	±1.2	±3.0	±6
>2000	---	±2.0	±4.0	±8.0
TOLERANCE GRADE	II			
Angle tolerance; ±0.5°				

X.	X.		PART NO.	
.X	.X		32-310160-00G(A)	
.XX	.XX	UNIT: MILIMETER MAT'L S6CC 1.6T FINISH: SEE SPEC DESCRIPTION	TITLE:	
			SLIDE UNIT RIGHT GALLEON RM	
			APPRD:	DATE:
			CHECK:	DATE:
			DESIGN: Qiqing	DATE: 2014.10.15
			DWG NO.	
			DWG NO.	
			PAPER SCALE	SHEET
			1:2	2/3
				REV
				00

REV.	ECN NO.	APPD.

CECN-141002500
切口防锈说明注意.



DIMENSION	TOLERANCES STANDARD V.P.W. 000 005 (Sheetmetal)			
	GRADE			
	I	II	III	IV
0.5<L≤3	±0.05	±0.1	±0.2	---
3<L≤6	±0.05	±0.1	±0.3	±0.5
6<L≤30	±0.1	±0.2	±0.5	±1.0
30<L≤120	±0.15	±0.3	±0.8	±1.5
120<L≤400	±0.2	±0.5	±1.2	±2.5
400<L≤1000	±0.3	±0.8	±2.0	±4.0
1000<L≤2000	±0.5	±0.12	±3.0	±6
>2000	---	±2.0	±4.0	±8.0
TOLERANCE GRADE	II			
Angle tolerance; ±0.5°				

X.	X.		PART NO.	
.X	.X		32-310160-00G(A)	
.XX	.XX	UNIT: MILIMETER MAT'L SEE SPEC DESCRIPTION FINISH: SEE SPEC DESCRIPTION	TITLE:	
			SLIDE UNIT RIGHT GALLEON RM	
		APPRD:	DATE:	DWG NO.
		CHECK:	DATE:	DWG NO.
		DESIGN: 0qing	DATE: 2014.10.15	PAPER SCALE
				SHEET
				REV
				1:2
				3/3
				00